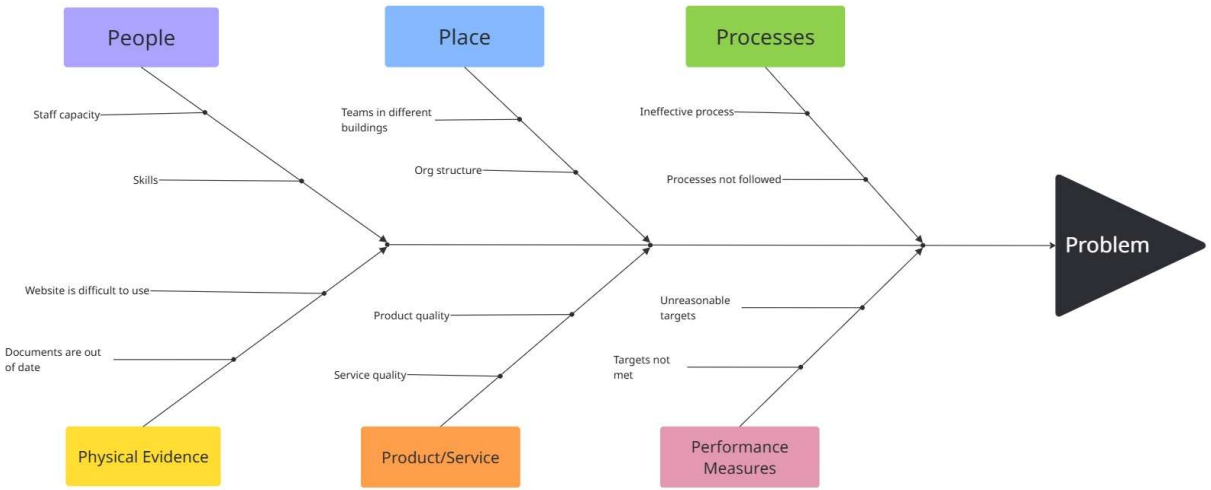
Ishikawa Fishbone Diagram



Other category options:

- **4Ms: m**anpower, machines, measures and methods
- **Alternative 4Ms:** manpower, machines, materials and methods
- **4Ss:** surrounding, suppliers, systems, skills
- Mix and match
- Create your own